

Using the Cromec Hole Groomer to accurately trim and gauge the hole to 4.25" Diameter (107.95mm) together with pressing down any peaking of the cup area.

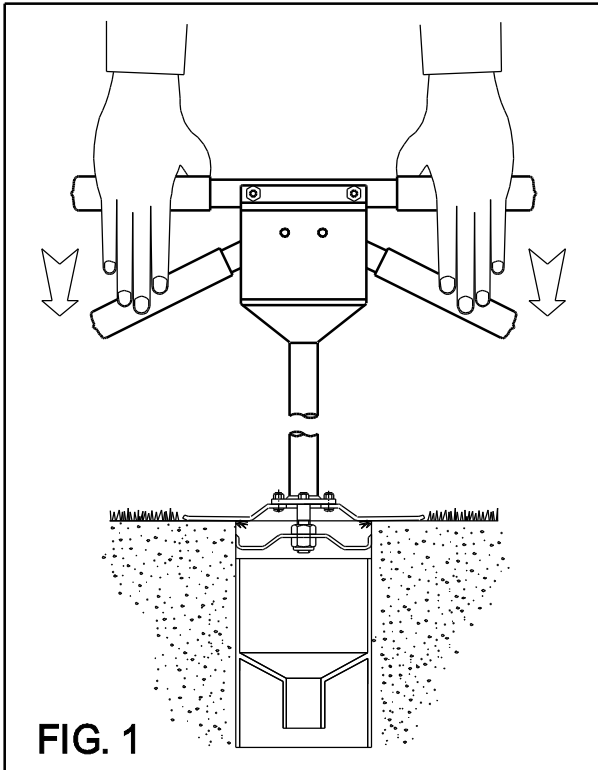


FIG. 1

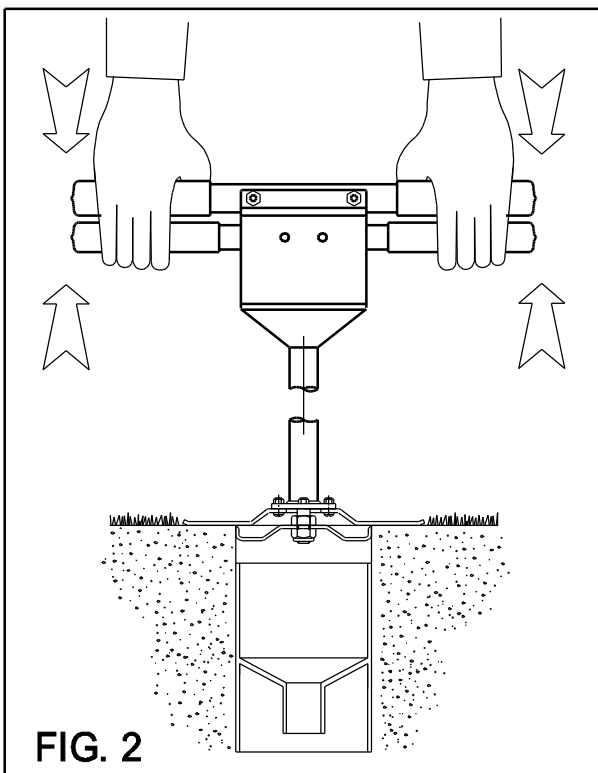


FIG. 2

SAFETY - KEEP HANDS CLEAR OF THE BLADE WHEN OPERATING. WEDGE HANDLES IN OPEN POSITION DURING CLEANING AND DRESSING OPERATIONS.

PLEASE READ OPERATING INSTRUCTIONS

Step 1 - INSERTING INTO THE HOLE

Always place the groomer into the hole with the cutter blade in the fully open position. Use the first and second fingers of each hand to hold the lower handles down as indicated in Fig. 1.

Step 2 - INITIAL CUTTING ACTION

With the cutter located firmly in the hole, apply a slight downward pressure with the palms (approx. 5-6lb or 2-3kg) while using the fingers to produce a quick, strong upward cutter impact against the baseplate.

Repeat until you feel or hear the blade click against the pressure plate. (see Fig. 2)

Step 3 - FINAL CUTTING ACTION

With the groomer remaining in the hole and the cutter in the open position, rotate the groomer approximately 1/2 of a turn and repeat the cutting action.

NOTE: Excessive downward pressure can result in the base plate leaving an impression in the area surrounding the hole.

The downward pressure should be just sufficient to eliminate peaking of the cup area.

Step 4 - REMOVE CUTTER

Always remove the cutter from the hole with the blade in the closed position and with a part turn action.

MAINTENANCE

- 1) Lubrication - Oil pivot points/links every 2 weeks.
- 2) Cleaning - Old toothbrush is effective for cleaning the inside of the blade. (While in open position)
- 3) Cutter Blade - The hardened & tempered blade edge can be maintained by hand dressing the internal bevel edge every 3-4 weeks with fine emery tape or a small piece of oil stone.
NOTE: If the blade is removed for dressing, mark the blade to the base plate to ensure correct bedding on re-assembly (see instructions over).
 Minor uneven contact of the blade to the base plate (up to 1/32" or 1mm) will not affect the operation as the pull shaft will deflect under handle closing pressure. If required uneven contact can be corrected by using the lower handle to keep the blade in the open position and 'bumping' the outside of the blade with a rubber faced hammer.
 Replacement cutters are available from your distributor.